

# Heller 1912 EXL Reflow Oven Spare Parts

## Brand New

Available for sale from Cardinal Circuit

[www.cardinalcircuit.com](http://www.cardinalcircuit.com)

The list below is in Numerical order by Heller Part Numbers. All parts on the list are Brand New parts that have never been used.

<b>PART NUMBER</b>	<b>DESCRIPTION</b>
292	regulator
2076	tubing 1/4" polyflow (feet)
2422	chain (feet)
2477	Master Chain Link
2566	Solid State Relay ST48D50
2835	flow meter
2978	shim
3029	tubing 1/4" (feet)
3073	blower motor
3277	bearing and bracket
3328	coupling
3333	motor controller
3340	EHC drive motor
3710	EHC width adjust motor
3750	FO Sensor Amp
3931	100amp Disconnect
3983	tubing 1/2" (feet)
4005	tubing PVC (feet)
4440	Tension Spring
4491	motor controller
4521	key
4532	5KVA Transformer
4560	motor controller
4626	solenoid
4659	HC1 Main Controller
4680	retaing ring
4681	thrust washer
4689	Motor Brushes (set of 2)

<b>PART NUMBER</b>	<b>DESCRIPTION</b>
4866	Terminal Block
4871	contactor
4872	contactor
4882	contactor
4883	Relay Clip
4885	relay
4886	relay
4910	Curcuit Breaker 20 amp
4911	16amp Circuit breaker
4930	Jumper 2pole 35amp
4984	Curcuit Breaker 32 amp
5028	motor controller
5036	flow meter
5077	encoder w/ cable
5087	standoff
5091	valve
5092	solenoid
5225	Terminal Block
5350	Valve Knott #41E1
5359	motor controller
5362	Thermocuple module
5387	EHC Drive controller
5442	Blower speed cntrl
5494	contactor
5609	LED Cluster (Green?)
5610	LED Cluster (Orange?)
5611	LED Cluster (Red?)
5612	power supply
5613	contactor
5676	LED Cluster (Blue)
5738	Proportional valve
5781	Blower Impeler
5786	LINAK hood lift motor controller
5792	Blower Impeller 4.72"
5976	3/8" graphite Bearing

<b>PART NUMBER</b>	<b>DESCRIPTION</b>
6552	Linak Actuator (pair)
589380	Blower assembly
590887	blower assy
670210	Master Chain Link
680377	clamp coller
681063	EHC Drive Motor Assy
681270	Spacer
681328	Felt Brush
682041	Blower (flux box)
682906	EHC W/A Motor Assy
682991	6000W Heater Element
684011	clamp coller
685665	Idler roller assy
685776	Blower N2x5"x1" (exhaust system)
685836	Sprocket drive EHC
686014	mounting plate
686633	Roller Shaft CBS rails
686634	Sprocket assy 35B10
686825	lead screw CBS Dummy plate
687025	Rear plate
687094	lead screw
687139	drive assy
687147	Center rack w/ lead screw assy
687229	thrust washer
810057	Blower N2x5"x1" (Cell fan)
814519	lead screw CBS Internal 30-module
2407240	Bonnet fan
67090504	Thermocouple
67174205	Thermocoupler (IAS?)
67309401	Cover, W/Mesh
68545301	Moveable plate assy Ent
68545502	Moveable plate assy Ext
81194101	30" grill
590328-02	Hula skirt assy
681440-01	Flex door

<b>PART NUMBER</b>	<b>DESCRIPTION</b>
<b>681440-02</b>	<b>Flex door</b>
<b>681440-02</b>	<b>Flex door</b>
<b>686629-1</b>	<b>roller mount assy</b>
<b>686630-01</b>	<b>roller mount assy</b>